

Battery Test Report

Report No.: AGC01085181202TA01

Samples Li-ion Battery

Model R15

Applicant Shenzhen Huafului Technology Co., Ltd.

Issue Date Jan. 02, 2019

深圳市鑫宇环检测有限公司
Attestation of Global Compliance (Shenzhen) Co., Ltd.

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017
Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications – Part 2: Lithium systems

Report Reference No.: AGC01085181202TA01

Tested by (+ signature): Xu Ren



Reviewed by (+ signature): Xue Jiajia



Approved by (+signature): Matte He



Date of issue: Jan. 02, 2019

Contents: Total 26 pages.

Testing laboratory

Name: Attestation of Global Compliance (Shenzhen) Co., Ltd.

Address: 2/F., Building 2, No.1-No.4, Chaxi Sanwei Technical Industrial Park, Gushu, Xixiang, Bao'an District, Shenzhen, Guangdong, China

Testing location: Same as above.

Applicant

Name: Shenzhen Huafurui Technology Co., Ltd.

Address: Unit 1401 & 1402, 14/F, Jin qi zhi gu mansion (No. 4 building of Chong wen Garden), Crossing of the Liu xian street and Tang ling road, Tao yuan street, Nan shan district, Shenzhen. Guangdong province. China

Manufacturer

Name: Zhongshan Tianmao Battery Co., Ltd.

Address: No. 208, Qianjin 1st Road, Xinqianjin Village, Tanzhou Town, Zhongshan City

Test specification

Standard: IEC 62133-2:2017

Test procedure: Type test

Procedure deviation: N/A

Non-standard test method: N/A

Test Report Form/blank test report

Test Report Form No.: AGC62133C1

Test Report Form(s) Originator: AGC

Master TRF: Dated 2017-09

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

Test item				
Product designation.....		Li-ion Battery		
Brand name.....		CUBOT		
Test model.....		R15		
Rating(s).....		3.8V, 3000mAh, 11.4Wh		
Test item particulars				
Classification of installation and use.....		N/A		
Supply connection.....		DC copper plate		
Recommend charging method declared by the manufacturer.....		600mA constant current charge to 4.35V, then constant voltage 4.35V charge till charged current declines to 2.75mA.		
Discharge current(0.2I _A).....		600mA		
Specified final voltage		2.75V		
Chemistry		<input type="checkbox"/> nickel systems <input checked="" type="checkbox"/> lithium systems		
Recommend of charging limit for lithium system				
Upper limit charging voltage per cell.....		4.35V		
Maximum charging current.....		3000mA		
Charging temperature upper limit.....		45°C		
Charging temperature lower limit.....		0°C		
Polymer cell electrolyte type.....		<input type="checkbox"/> gel polymer <input type="checkbox"/> solid polymer <input checked="" type="checkbox"/> N/A		
Test case verdicts				
Test case does not apply to the test object.....		N (/A)		
Test item does meet the requirement.....		P (ass)		
Test item does not meet the requirement.....		F (ail)		
Testing				
Date of receipt of test item		Dec. 17, 2018		
Date(s) of performance of test.....		Dec. 17, 2018 - Jan. 02, 2019		
Attachment				
Attachment A.....		Photos of product		
General remarks				
This report shall not be reproduced except in full without the written approval of the testing laboratory.				
The test results presented in this report relate only to the item tested.				
“(See remark #)” refers to a remark appended to the report.				
“(See appended table)” refers to a table appended to the report.				
Throughout this report a point is used as the decimal separator.				
Report Revise Record:				
Report Version	Revise Time	Issued Date	Valid Version	Notes
V1.0	/	Jan. 02, 2019	Valid	Original report

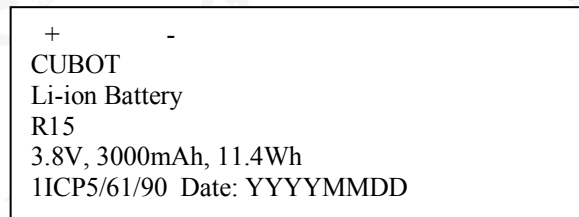
The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

General product information

	Battery	Cell
Model	R15	046086ARV
Nominal capacity	3000mAh	3000mAh
Nominal voltage	3.8V	3.8V
Nominal charge current	600mA	600mA
Nominal discharge current	600mA	600mA
Maximum charge current	3000mA	3000mA
Maximum discharge current	3000mA	3000mA
Maximum charge voltage	4.35V	4.35V
Cut-off voltage	2.75V	2.75V
Upper limit charge voltage	4.35V	4.35V
Taper-off current	150mA	150mA
Lower limit charge temperature	0°C	0°C
Upper limit charge temperature	45°C	45°C

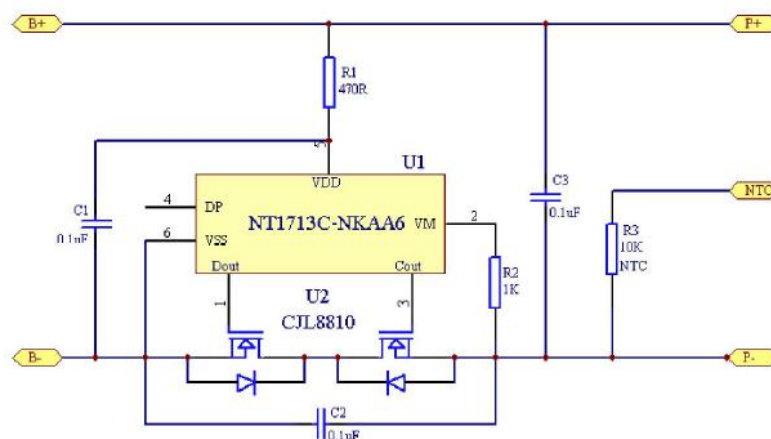
Copy of marking plate

This is reference label, final label should be including the content of it.



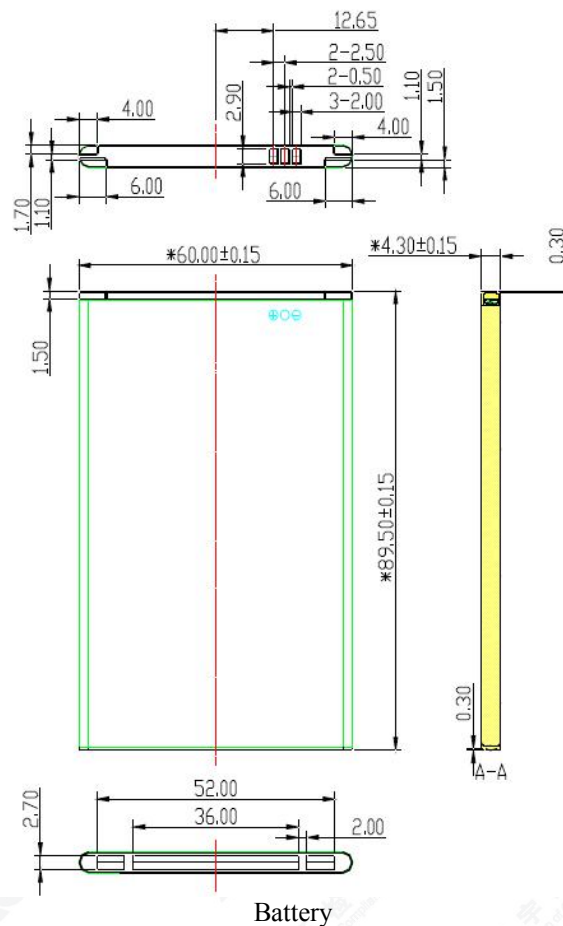
Remark: YYYY means year, MM means month, DD means day.

Circuit diagram



The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

A diagram of a rectangular plate. The horizontal dimension is labeled W and the vertical dimension is labeled L .

Cell

Tel : (86-755) 29081955 Fax: (86-755) 26008484 Http://www.agc-cert.com E-mail: agc@agc-cert.com
Add: 2F., No.2 Building, Huafeng No.1 Technical Industrial Park, Sanwei, Xixiang, Baoan District, Shenzhen

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
4	Parameter measurement tolerances		P
	Parameter measurement tolerances	Comply with relevant requirements.	P
5	General safety considerations		P
5.1	General		P
	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	Insulation and wiring		P
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 MΩ	Not metal case exists.	N
	Insulation resistance (MΩ):		—
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		P
	Orientation of wiring maintains adequate clearance and creepage distances between conductors		P
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		P
5.3	Venting		P
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition	Venting line exists on the metal case of the cell.	P
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		P
5.4	Temperature, voltage and current management		P
	Batteries are designed such that abnormal temperature rise conditions are prevented	Overcharge, over discharge, over current and short-circuit proof circuit used in this battery. See tests of clause 8.	P
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer	See above.	P
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified	The charging limits specified in the manufacturer's specification.	P
5.5	Terminal contacts		P
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current	DC copper plate used.	P
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessed and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
	Terminal contacts are arranged to minimize the risk of short-circuit		P
5.6	Assembly of cells into batteries		P
5.6.1	General		P
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region	Single cell battery	P
	This protection may be provided external to the battery such as within the charger or the end devices		N
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/ designer may ensure proper design and assembly		N
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N
	Protective circuit components added as appropriate and consideration given to the end-device application		N
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		N
5.6.2	Design recommendation		P
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2	Charging voltage: 4.35V, not exceed 4.35V specified in clause 7.1.2, Table 2	P
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		N
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an		N

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
	overcharge protection		
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		N
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer's specified final voltage		P
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		P
5.6.3	Mechanical protection for cells and components of batteries		P
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		P
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		P
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		P
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		P
5.7	Quality plan		P
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	Complied. Quality plan provided.	P
5.8	Battery safety components		P
	According annex F	See TABLE: Critical components information.	P

6	Type test and sample size		P
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		P
	Coin cells with resistance $\leq 3 \Omega$ (measured according annex D) are tested according table 1	Not coin cells	N
	Unless otherwise specified, tests are carried out in an		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
	ambient temperature of 20 °C ± 5 °C		
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection		P
	When conducting the short-circuit test, consideration given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P

7	Specific requirements and tests		P
7.1	Charging procedure for test purposes		P
7.1.1	First procedure		P
	This charging procedure applies to subclauses other than those specified in 7.1.2		P
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery have been discharged at 20 °C ± 5 °C at a constant current of 0,2 It A down to a specified final voltage		P
7.1.2	Second procedure		P
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		P
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest test temperature and lowest test temperature, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 It A, using a constant voltage charging method	Charging temperature specified by client is: 0-45°C 45°C used for upper limit tests; -5°C used for lower limit tests.	P
7.2	Intended use		P
7.2.1	Continuous charging at constant voltage (cells)		P
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer	Tested complied.	P
	Results: No fire. No explosion. No leakage.....:	(See appended table 7.2.1)	P
7.2.2	Case stress at high ambient temperature (battery)	Tested complied.	P
	Oven temperature (°C).....:	70°C	—
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells	No physical distortion of the battery casing resulting in exposure if internal components	P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
7.3	Reasonably foreseeable misuse		P
7.3.1	External short-circuit (cell)		P
	The cells were tested until one of the following occurred:		P
	- 24 hours elapsed; or		N
	- The case temperature declined by 20 % of the maximum temperature rise		P
	Results: No fire. No explosion.....:	(See appended table 7.3.1)	P
7.3.2	External short-circuit (battery)		P
	The batteries were tested until one of the following occurred:		P
	- 24 hours elapsed; or		P
	- The case temperature declined by 20 % of the maximum temperature rise		N
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		N
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor		N
	Results: No fire. No explosion.....:	(See appended table 7.3.2)	P
7.3.3	Free fall		P
	Results: No fire. No explosion	No fire. No explosion	P
7.3.4	Thermal abuse (cells)		P
	Oven temperature (°C).....:	130°C ±2°C	—
	Results: No fire. No explosion	No fire. No explosion	P
7.3.5	Crush (cells)		P
	The crushing force was released upon:		P
	- The maximum force of 13 kN ± 0,78 kN has been applied; or		P
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N
	Results: No fire. No explosion.....:	(See appended table 7.3.5)	P
7.3.6	Over-charging of battery		P
	The supply voltage which is:		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessed and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		P
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		N
	- Sufficient to maintain a current of 2,0 It A throughout the duration of the test or until the supply voltage is reached		P
	Test was continued until the temperature of the outer casing:		P
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N
	- Returned to ambient		P
	Results: No fire. No explosion.....:	(See appended table 7.3.6)	P
7.3.7	Forced discharge (cells)		P
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		P
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		P
	Results: No fire. No explosion.....:	(See appended table 7.3.7)	P
7.3.8	Mechanical tests (batteries)		P
7.3.8.1	Vibration		P
	Results: No fire, no explosion, no rupture, no leakage or venting.....:	(See appended table 7.3.8.1)	P
7.3.8.2	Mechanical shock		P
	Results: No leakage, no venting, no rupture, no explosion and no fire.....:	(See appended table 7.3.8.2)	P
7.3.9	Design evaluation – Forced internal short-circuit (cells)		P
	The cells complied with national requirement for.....:	France, Japan, Korea, Switzerland	P
	The pressing was stopped upon:		P
	- A voltage drop of 50 mV has been detected; or		N
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached	400N	P
	Results: No fire.....:	(See appended table 7.3.9)	P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
8	Information for safety		P
8.1	General		P
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products	Information of safety mentioned in manufacturer's specification.	P
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, end-users are provided with information to minimize and mitigate hazards	Information of safety mentioned in manufacturer's specification.	P
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product		N
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user		P
	Do not allow children to replace batteries without adult supervision		P
8.2	Small cell and battery safety information	Not small cell and battery	P
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		P
	- Keep small cells and batteries which are considered swallowable out of the reach of children		P
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		P
	- In case of ingestion of a cell or battery, seek medical assistance promptly		P

9	Marking		P
9.1	Cell marking		P
	Cells marked as specified in IEC 61960, except coin cells	The final product is battery.	N
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N
9.2	Battery marking		P
	Batteries marked as specified in IEC 61960, except for coin batteries	The battery is marked in accordance with IEC 61960, also see page 4.	P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessed and confirmed at <http://www.agc-cert.com>



IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity. Batteries also marked with an appropriate caution statement	Not coin batteries.	N
	Terminals have clear polarity marking on the external surface of the battery	Red “+”, black “-”	P
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		N
9.3	Caution for ingestion of small cells and batteries	Not small cell and battery	P
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2		P
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package		P
9.4	Other information		P
	Storage and disposal instructions	Information for storage and disposal instructions mentioned in manufacturer's specifications.	P
	Recommended charging instructions	Information for recommended charging instructions mentioned in manufacturer's specifications.	P

10	Packaging and transport		P
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3	Not coin cell	N
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		P

Annex A	Charging and discharging range of secondary lithium ion cells for safe use		P
A.1	General		P
A.2	Safety of lithium ion secondary battery	Complied.	P
A.3	Consideration on charging voltage	Complied.	P
A.3.1	General	Charging voltage is 4.35V	P
A.3.2	Upper limit charging voltage	4.35V	P
A.3.2.1	General		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
A.3.2.2	Explanation of safety viewpoint	4.35V applied.	P
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		P
A.4	Consideration of temperature and charging current		P
A.4.1	General		P
A.4.2	Recommended temperature range	Charging temperature declared by client is: 0-45°C.	P
A.4.2.1	General		P
A.4.2.2	Safety consideration when a different recommended temperature range is applied		P
A.4.3	High temperature range	Not higher than the temperature range specified in this standard.	P
A.4.3.1	General		P
A.4.3.2	Explanation of safety viewpoint		P
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		P
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		P
A.4.4	Low temperature range	Charging low temperature declared by client is: 0°C.	P
A.4.4.1	General		P
A.4.4.2	Explanation of safety viewpoint		P
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		P
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range	-5°C applied.	P
A.4.5	Scope of the application of charging current		P
A.4.6	Consideration of discharge		P
A.4.6.1	General		P
A.4.6.2	Final discharge voltage and explanation of safety viewpoint	2.75V	P
A.4.6.3	Discharge current and temperature range		P
A.4.6.4	Scope of application of the discharging current		P
A.5	Sample preparation		P
A.5.1	General		P
A.5.2	Insertion procedure for nickel particle to generate internal short		P
A.5.3	Disassembly of charged cell		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessed and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
A.5.4	Shape of nickel particle		P
A.5.5	Insertion of nickel particle in cylindrical cell		N
A.5.5.1	Insertion of nickel particle in winding core		N
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N
A.5.6	Insertion of nickel particle in prismatic cell		P
A.6	Experimental procedure of the forced internal short-circuit test		P
A.6.1	Material and tools for preparation of nickel particle		P
A.6.2	Example of a nickel particle preparation procedure		P
A.6.3	Positioning (or placement) of a nickel particle		P
A.6.4	Damaged separator precaution		P
A.6.5	Caution for rewinding separator and electrode		P
A.6.6	Insulation film for preventing short-circuit		P
A.6.7	Caution when disassembling a cell		P
A.6.8	Protective equipment for safety		P
A.6.9	Caution in the case of fire during disassembling		P
A.6.10	Caution for the disassembling process and pressing the electrode core		P
A.6.11	Recommended specifications for the pressing device		P

Annex B	Recommendations to equipment manufacturers and battery assemblers	N
----------------	--	---

Annex C	Recommendations to the end-users	N
----------------	---	---

Annex D	Measurement of the internal ac resistance for coin cells	N
D.1	General	N
D.2	Method	N
	A sample size of three coin cells is required for this measurement..... :	(See appended table D.2) N
	Coin cells with an internal resistance of less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1	N
	Coin cells with an internal resistance greater than 3 Ω require no further testing	N

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

IEC 62133-2:2017			
Clause	Requirement – Test	Result – Remark	Verdict
Annex E	Packaging and transport		N
Annex F	Component standards references		P

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>



Table: Critical components information					P
Object/part no.	Manufacturer/ trademark	Type/model	Technical data	Standard	Mark(s) of conformity
PCB	SHENZHEN JIRUIDA CIRCUIT TECHNOLOGY CO LTD	JRD-S	V-0, 130°C	--	--
IC	Neotec Semiconductor Ltd.	NT1713C- NKAA6	Overcharge protection voltage: 4.425±0.025V, Overdischarge protection voltage: 2.5±0.035V, Overcurrent detection voltage: 0.2 ± 0.015V Topr: -40 ~+85 °C	--	--
IC (alternative)	MITSUMI ELECTRIC CO., LTD	MM3280JH9 NRH	Overcharge protection voltage: 4.425±0.02V, Overdischarge protection voltage: 2.5±0.035V, Overcurrent detection voltage: 0.2±0.01V Topr: -40~+85 °C	--	--
MOSFET	JIANGSU CHANGJIANG ELECTRONICS TECHNOLOGY CO., LTD	CJL8810	VDS:20V; VGS: ±12V; ID(at TA=25°C):7A; IDM:30A; TJ,TSTG: -55 To 150 °C	--	--
MOSFET (alternative)	SOLO SEMI	SL0217N	VDS:20V; VGS: ±12V; ID(at TA=25°C):6A; IDM:30A; TJ,TSTG: -55 To 150 °C	--	--
NTC	MURATA MFG CO LTD	NCP15XH10 3@****	10KΩ±1%, B=3380	--	--
Cell	ZHONGSHAN TIANMAO BATTERY CO., LTD.	046086ARV	3.8 V, 3000mAh	--	--
Electrolyte	Shenzhen Capchem Technology Co., Ltd	LBC3045D3	LiPF ₆ /Dimethyl carbonate /Ethyl acetate /Ethylene carbonate	--	--
Separator	LiaoYuan HongTu Li-ion Separator Technology Co., Ltd.	9LP+3	PE/Al ₂ O ₃ two layers	--	--
Positive electrode	HuNan Shanshan Advanced Material Co., Ltd.	LC800D	LiCoO ₂	--	--
Negative electrode	JiangXi ZiChen Technology Co., Ltd.	G1-C#	Graphite	--	--

Supplementary information:

1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

7.2.1	Table: Continuous charging at constant voltage (cells)				P
Sample no.	Recommended charging voltage V _c (Vdc)	Recommended charging current I _{rec} (A)	OCV before test (Vdc)	Results	
C01	4.35	0.6	4.32	P	
C02	4.35	0.6	4.32	P	
C03	4.35	0.6	4.32	P	
C04	4.35	0.6	4.32	P	
C05	4.35	0.6	4.32	P	
Supplementary information: - No fire or explosion - No leakage - Others (please explain)					

7.3.1	Table: External short-circuit (cell)					P
Sample no.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (°C)	Results	
Samples charged at charging temperature upper limit (45°C)						
C06	55.5	4.32	82	109.3	P	
C07	55.5	4.32	83	114.3	P	
C08	55.5	4.32	83	112.7	P	
C09	55.5	4.31	84	108.5	P	
C10	55.5	4.31	81	110.1	P	
Samples charged at charging temperature lower limit(-5°C)						
C11	55.5	4.27	83	111.5	P	
C12	55.5	4.28	82	110.8	P	
C13	55.5	4.28	82	112.2	P	
C14	55.5	4.27	83	114.5	P	
C15	55.5	4.27	84	113.7	P	
Supplementary information: - No fire or explosion - Others (please explain)						

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

7.3.2 Table: External short-circuit (battery)						P
Sample no.	Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (°C)	Component single fault condition	Results
B01	23.8	4.32	81	87.9	U2, S-C	P
B02	23.8	4.31	83	93.2	U2, S-C	P
B03	23.8	4.31	82	90.8	U2, S-C	P
B04	23.8	4.32	82	91.5	U2, S-C	P
B05	23.8	4.31	83	24.3	N	P
Supplementary information: - No fire or explosion - Others (please explain)						

7.3.5 Table: Crush (cells)					P
Sample no.	OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results	
Samples charged at charging temperature upper limit(45°C)					
C16	4.32	4.32	12.98	P	
C17	4.31	4.31	13.03	P	
C18	4.32	4.32	13.08	P	
C19	4.31	4.31	13.01	P	
C20	4.31	4.31	13.12	P	
Samples charged at charging temperature lower limit(-5°C)					
C21	4.27	4.27	12.99	P	
C22	4.26	4.26	13.02	P	
C23	4.26	4.26	13.01	P	
C24	4.27	4.27	13.03	P	
C25	4.26	4.26	13.00	P	
Supplementary information: - No fire or explosion - Others (please explain)					

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

7.3.6	Table: Over-charging of battery				P
Constant charging current (A).....:		6			—
Supply voltage (Vdc).....:		6			—
Sample no.	OCV before charging (Vdc)	Total charging time (minute)	Maximum outer case temperature (°C)	Results	
B06	3.25	40	24.5	P	
B07	3.24	40	24.2	P	
B08	3.24	40	24.3	P	
B09	3.25	40	24.3	P	
B10	3.25	40	24.5	P	
Supplementary information: - No fire or explosion - Others (please explain)					

7.3.7	Table: Forced discharge (cells)				P
Sample no.	OCV before application of reverse charge (Vdc)	Measured reverse charge I _r (A)	Lower limit discharge voltage (Vdc)	Results	
C26	3.24	3	-4.35	P	
C27	3.23	3	-4.35	P	
C28	3.25	3	-4.35	P	
C29	3.24	3	-4.35	P	
C30	3.24	3	-4.35	P	
Supplementary information: - No fire or explosion - Others (please explain)					

7.3.8.1	Table: Vibration					P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
B11	4.32	4.32	52.551	52.550	P	
B12	4.32	4.32	52.705	52.703	P	
B13	4.32	4.32	52.581	52.578	P	
Supplementary information: - No fire or explosion - No rupture - No leakage - No venting - Others (please explain)						

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

7.3.8.2 Table: Mechanical shock					P
Sample no.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results
B14	4.32	4.31	52.547	52.545	P
B15	4.32	4.32	52.256	52.253	P
B16	4.32	4.32	52.891	52.889	P
Supplementary information: - No fire or explosion - No rupture - No leakage - No venting - Others (please explain)					

7.3.9 Table: Forced internal short circuit (cells)					P
Sample no.	Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results
Samples charged at charging temperature upper limit(45°C)					
C31	45	4.32	1	400	P
C32	45	4.31	1	400	P
C33	45	4.31	1	400	P
C34	45	4.32	2	400	P
C35	45	4.31	2	400	P
Samples charged at charging temperature lower limit(-5°C)					
C36	-5	4.27	1	400	P
C37	-5	4.26	1	400	P
C38	-5	4.26	1	400	P
C39	-5	4.27	2	400	P
C40	-5	4.26	2	400	P
Supplementary information: ¹⁾ Identify one of the following: 1: Nickel particle inserted between positive and negative (active material) coated area. 2: Nickel particle inserted between positive aluminium foil and negative active material coated area. - No fire or explosion - Others (please explain)					

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

D.2	Table: Internal AC resistance for coin cells				N
Sample no.	Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Results ¹⁾	
--	--	--	--	--	
--	--	--	--	--	
--	--	--	--	--	
Supplementary information: ¹⁾ Coin cells with internal resistance less than or equal to 3 Ω, see test result on corresponding tables					

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

Attachment A
Photos of product



Fig. 1—View of battery

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

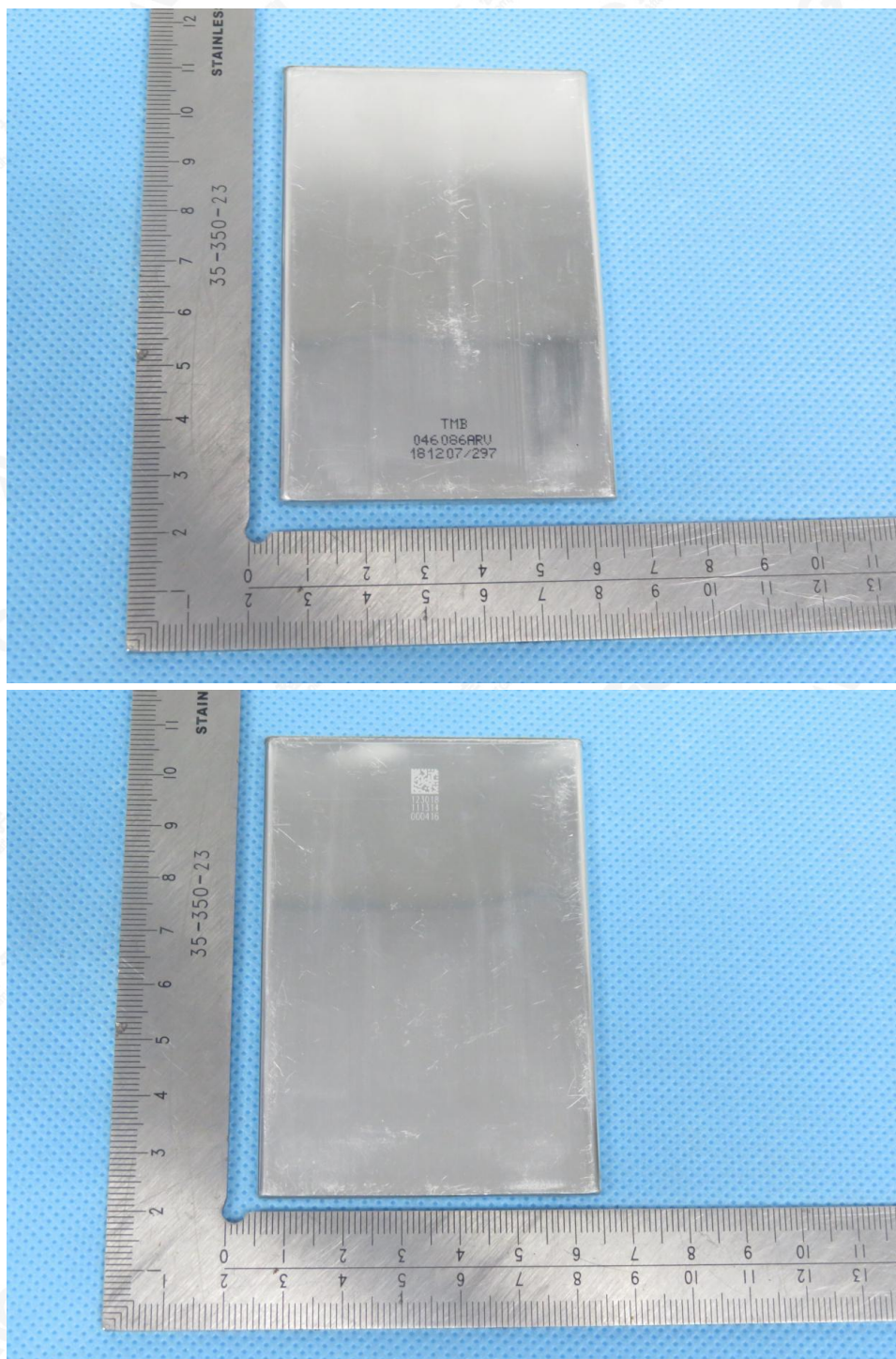


Fig. 2—View of cell

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessed and confirmed at <http://www.agc-cert.com>

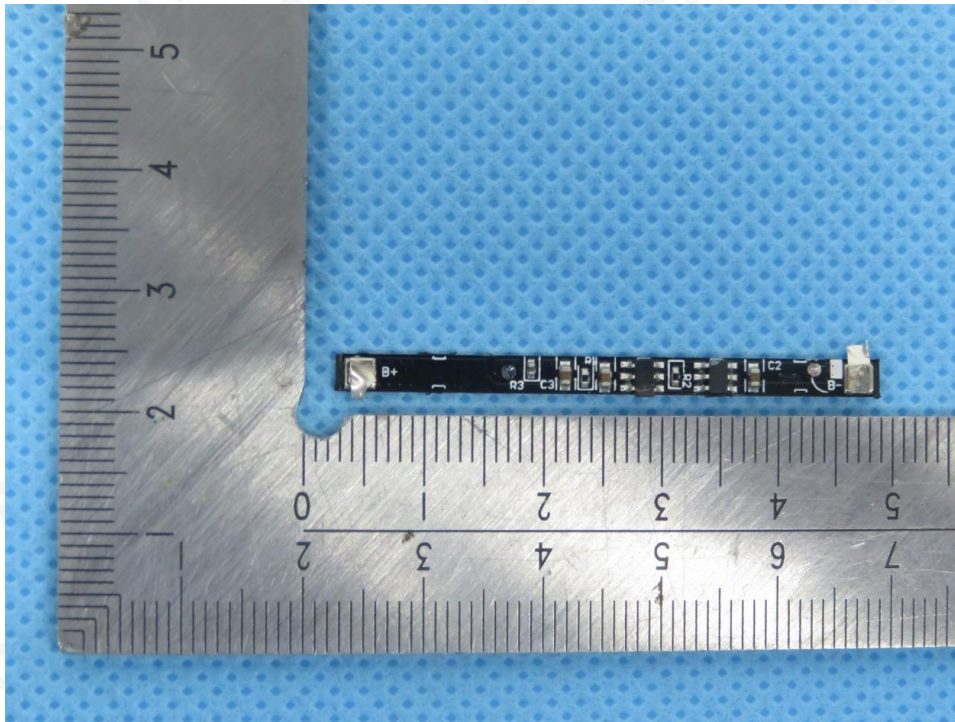


Fig. 3 — View of PCB

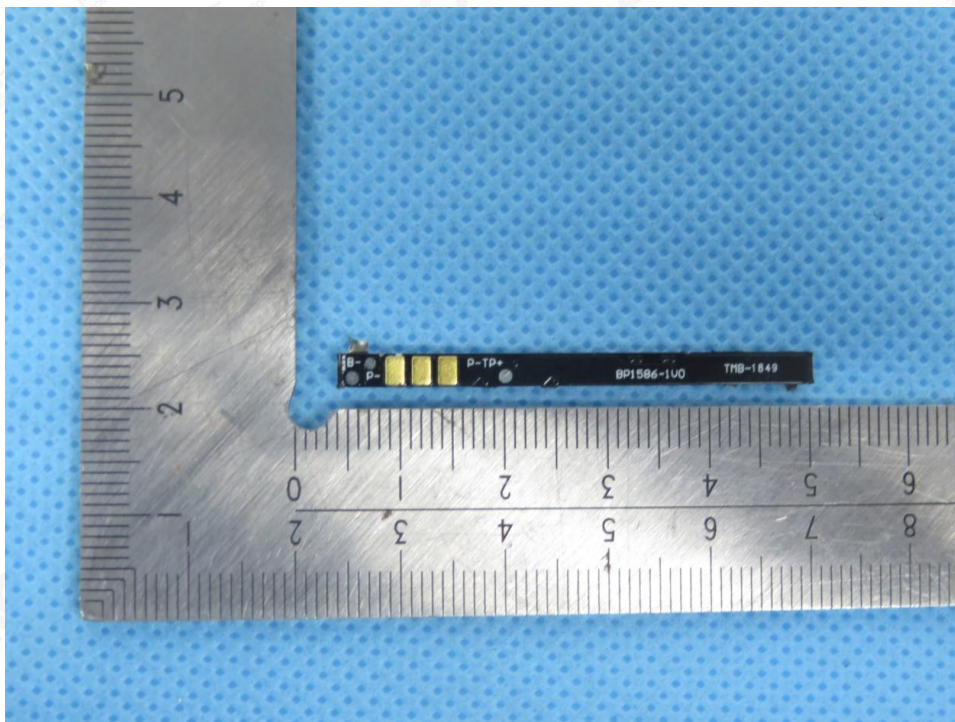


Fig. 4 — View of PCB

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC; this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>

Test Equipment

No	Name	Model specifications	Device Number	Calibration validity	Using (√)
1	Forced Internal Short Circuit testing machine	BE-6045W	AGC-BT-E069	2019-12-04	√
2	Battery Testing System	CT-4008-5V6A-S1	AGC-BT-E063	2019-12-04	√
3	Data Acquisition Instrument	34970A	AGC-BT-E076	2019-11-20	√
4	Battery Short-circuit Temperature Control Box	XB-OTS-T1	AGC-BT-E010	2019-01-15	√
5	Battery Extrusion Testing Machine	XB-658	AGC-BT-E011	2019-01-15	√
6	Drop Test Machine	XB-OTS-220A	AGC-BT-E013	2019-01-15	√
7	Battery Short Circuit Testing Machine	XB-OTS-Y3	AGC-BT-E009	2019-01-15	√
8	DC Power Supply	PSW30-36	AGC-BT-E045	2019-12-03	√
9	DC Power Supply	PSW30-36	AGC-BT-E046	2019-12-03	√
10	DC Power Supply	TPR-6410D	AGC-BT-E054	2019-12-03	√
11	DC Power Supply	TPR-6410D	AGC-BT-E055	2019-12-03	√
12	DC Power Supply	TPR-6410D	AGC-BT-E056	2019-12-03	√
13	Fast temperature change test chamber	EAT225-40A5	AGC-BT-E016	2019-01-16	√

----END OF REPORT----

The results shown in this test report refer only to the sample(s) tested unless otherwise stated and the sample(s) are retained for 30 days only. The document is issued by AGC, this document cannot be reproduced except in full with our prior written permission. The document is available on request and the brief information for its validation can be assessable and confirmed at <http://www.agc-cert.com>